

**CONN.ROD/PISTON SET/CYLINDER/CRANKSHAFT/FLYWHEEL/START.PULLEY**

POS.	CODE	DESCRIPTION	Qty
01	684R.026	stud	8
02	4730.779	gasket 1,15	2
02	4730.780	gasket 1,20	2
02	4730.781	gasket 1,25	2
02	4730.782	gasket 1,30	2
02	4730.783	gasket 0,80	2
02	4730.784	gasket 0,85	2
02	4730.785	gasket 0,90	2
02	4730.786	gasket 0,95	2
02	4730.787	gasket 1,00	2
02	4730.788	gasket 1,05	2
02	4730.789	gasket 1,10	2
03	«-----»	gasket	0
04	203R.098	cylinder	2
05	A23R.042	kit cylinder-piston	2
06	A21R.028	piston	2
07	1200.006	O-ring	8
08	072R.003	push rod	4
09	940R.028	protection pipe	4
10	A21R.032	piston rings	2
11	854R.018	piston pin	2
12	«-----»	ring	0
13	100R.041	connecting Rod	2
14	1770.101	bolt M 8 X 1 X 42	4
15	A26R.037	big end bushing std.	2
15	A26R.040	big end bushing -0,25	2
15	A26R.041	big end bushing -0,50	2
16	310R.077	bearing std. (flywheel side)	1
16	310R.080	bearing -0,25 (flywheel side)	1
16	310R.081	bearing -0,50 (flywheel side)	1
17	993R.065	screw	1
18	771R.039	washer	1
19	A21R.026	crankshaft	1
20	886R.049	plug	1
21	9080.132	plug diam. 6	4
22	9730.032	screw M 8 X 45	2
23	7625.010	washer diam. 8	2
24	880R.026	support	1
25	8400.020	lockpin 6 X 12	2
26	9730.031	screw M 8 X 40	2
27	A26R.049	middle supp.bearing std.	1
27	A26R.050	middle supp.bearing -0,25	1
27	A26R.051	middle supp.bearing -0,50	1
28	498R.023	tab	1
29	498R.019	tab	1
30	469R.064	gear	1
31	A21R.025	kit oil seal	1
32	9881.475	Flyweel	1
34	8430.014	lockpin 6 X 16	1
36	697R.027	pulley	1
37	771R.028	washer	1
38	323R.014	nut	1
40	4055.045	starting rope	1

Group: 25LD

Engine: 25LD 330-2 Drawing: B

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POS.	CODE	DESCRIPTION	Qty
42	9730.012	screw M 6 X 20	3
43	9732.064	screw M 8 X 30	6
44	400R.042	flanging plate SAE A/B	1

